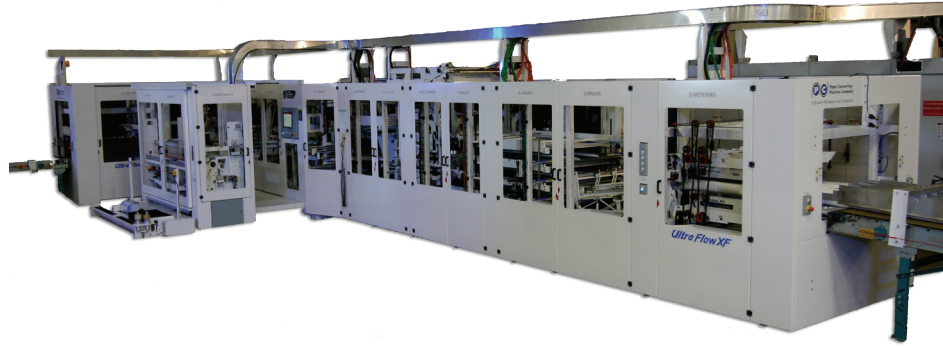


Ultraflow XF1000



CLASSLEADING LARGE FORMAT PRODUCTION WITH RELIABLE FAST CHANGEOVERS

KEY ADVANTAGES

- Continuous motion design
- Slug stacking reduces dynamics by 8x
- Motorized adjustments with digital feedback and calculated positions for fast initial pack setup
- Changeover wizard provides on-screen instructions during changeover
- Compliant materials for wide operating window and variations to incoming product
- Large format range
- Extremely low change part count
- Closed loop film tension control
- Potential film savings with small panels and thinner films

MAJOR OPTIONS

- 5th infeed lane and 3rd level
- Fast response lap seal heater provides better pack quality, energy and film savings, and faster ramp-up rates
- Tipped / Turned roll detect system for infeed conveyor
- 2nd perforator
- LED indicators for timed air

SPECIFICATIONS

Infeed lanes	4 (5th lane optional)
Levels	2 (3rd level optional)
Package dimensions	Length: 7" – 24" (178 - 610 mm) Width: 3.5" – 30" (89 - 343 mm) Height: 3.5" – 18" (89 - 457 mm)
Incoming roll dimensions	Length: 3.5" – 13.5" (89 – 343 mm) Diameter: 3.5" – 7" (89 – 178 mm)
Film roll dimensions	Width: up to 80" (up to 2032 mm) Diameter: up to 40" (up to 1016 mm) Core diameter: 2.75" or 3" (70 or 76 mm) Film gauge: 0.7 - 1.5 mil (18 - 38 µm)
Lap seal widths	1-wide: 1" - 1.5" (25 – 38 mm) 2-wide: 1" - 2" (25 – 50 mm) 3 or more wide: 1" - 2.5" (25 – 64 mm)
Pack speeds*	Single or 2-pack towel/4-pack tissue: 210 PPM 9-pack tissue: 110 PPM (up to 130 below 4.5" dia.) 12-pack tissue (2 level): 85 PPM 8-pack towel (2 level): 53 PPM 12-pack towel (3 high) 45 PPM
Changeover times	25-30 min. typically "Good pack to good pack" Step-by-step on-screen instructions

* Speeds listed are those which can be achieved 24/7. Guaranteed machine rate for each package format is determined after review of the actual product by PCMC